

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBE350A93-3316-20-1
Job Sheet 181014

Part No: RBE350A93-3316-20-1 Job Qty: 20 ea
Part Name: Rotating Star Replacement Wrench

Part Weight: 0 lbs Status: At Planning Priority: High
Job Created: 7/19/18 Job Tracking No:
Due Date: 7/30/18 Created By: Logan David
Type: SOLD Description:

Note: DWG RBE350A93-3316-20-1 REV:C IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-4		
100	CNC Lathe	20 pcs	7/30/18	7/30/18	0.00	40.00	MORI NLX		
110	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-5		
130	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-5		
230	Packaging	20 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		
240	QC21-SA	20 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB876 FOLIO REV: _____ DWG REV: _____ 2-Broach as per dwg. 3-
Descriptions: Deburr
230 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R2.750	17-4 SS H900 Round Bar 2.750"	2.5000 ft (.125 ea)	90-Start up Operation	541689

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R2.750	3	10	0

Part Specifications

Specifications could not be found.

DAS
13
9-89

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x 7/19/18 11:57 AM dart.logan.david

DART AEROSPACE

Container No: S107555

Part: RBE350A93-3316-20-1

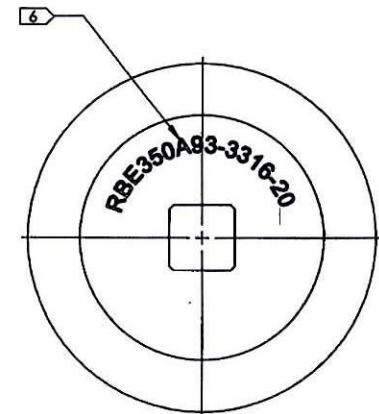
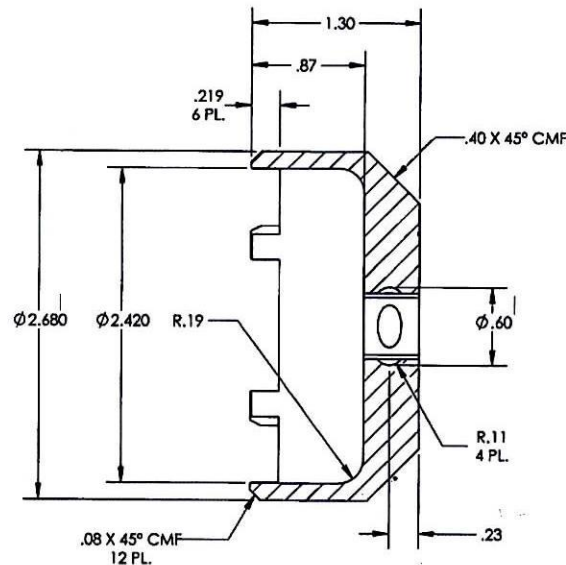
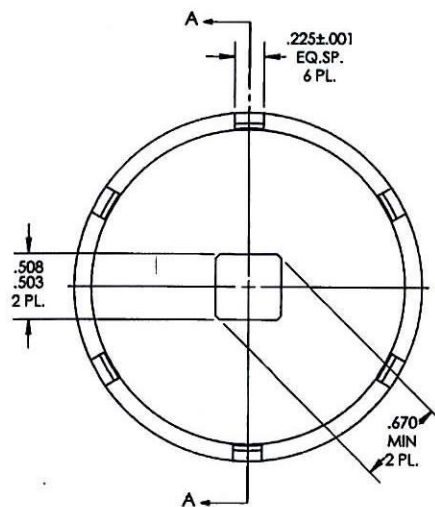
Job No: 181014

Serial No/Batch: S107555

Revision: C
Inspector:
Exp Date:
Instructions:

Date: 09/01/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, MATERIAL 4140 CHANGED FOR 17-4 PH H900, FINISH BLACK OXIDE REMOVED, DIMENSION .232/.222 CHANGED FOR .225 +/- .001 PER CUSTOMER SUPPORT INFO, CMF .08x45° 6 PL. CHANGED FOR .03x45° 12 PL., ENGRAVING CHANGED FOR MACHINED ENGRAVE	17-800	17.12.22	VM	ML



RBE350A93-3316-20-1 ROTATING STAR REPLACEMENT WRENCH

NOTES:

- 1) MATERIAL: 17-4 PH-H900 SS
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

DART AEROSPACE		Hawkesbury, Ontario, Canada	
ROTATING STAR REPLACEMENT WRENCH			
PART NO.		REV	
RBE350A93-3316-20-1		C	
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
RBE350A93-3316-20			
DESIGNED BY:	INITIALS AND DATE	TOLERANCES:	FRACTIONS ± 1/8
VM 17/12/22		XX ± .006	ANGLES 2.5°
DRAWN BY:		XX ± .01	SURFACE
VM 01/02/2018		XX ± .1	ROUGHNESS
CHECKED BY:			
VM 01/02/2018			
INFO REVIEW BY:		SCALE: NTS	SHEET 2 OF 6
DD 01/02/2018			
APPROVED BY:		COPYRIGHT © 2017 BY DART AEROSPACE LTD	
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